ENERGY Storage

SOLUTIONS

<image>



LITHIUM POWER -

Lithium Power is widely recognized as one of the strongest players in the battery industry, both in India and internationally. As a top-five Industrial battery exporter in India, we take immense pride in our superior product range and our presence in over 30 countries worldwide.

Here at Lithium Power, we are committed to delivering cutting-edge battery solutions that cater to the diverse needs of our customers. Our range of lead acid solar batteries ensures reliable and efficient power storage for solar installations, while our inverter and auto batteries provide exceptional performance and durability for a wide range of applications.

To meet the growing demand for sustainable energy solutions, we have also developed advanced lithium battery solutions tailored specifically for solar and stationary requirements. Our lithium batteries offer significant advantages over traditional battery technologies, including higher energy density, longer lifespan, faster charging capabilities, and enhanced safety features.

At Lithium Power, we prioritize customer satisfaction and strive to exceed expectations through our unwavering commitment to quality and innovation. Our state-of-the-art manufacturing facilities, stringent quality control processes, and a highly skilled workforce enable us to consistently deliver products of the highest standards.

We understand the importance of reliable power supply and its impact on businesses and households alike. Whether you are a solar panel installer, an inverter manufacturer, or an end-user seeking efficient battery solutions, Lithium Power is your trusted partner in fulfilling your energy storage requirements.

OUR **VISION**

To be a Global Leader in energy storage products driven by innovative technology and excellence in manufacturing & services.



OUR MISSION

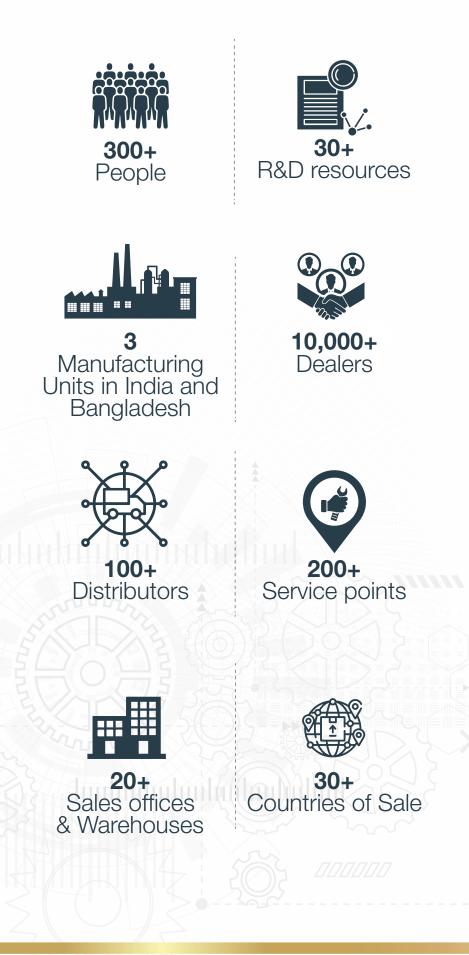
Establish Lithium Power as a strong player in the energy-solution space globally, by developing an ecosystem of delighted customers, committed partners, exceptional product quality, and delightful services. Lithium Power has established itself as a strong player in the energy solution space. With our offerings in Automotive batteries, Inverters and Inverter Batteries, Stabilizers, Residential Solar Solutions, we are bringing in a new dimension of smart energy products.







At a glance



SUPER STRONG TEAM...



Commercial & Operations

POWER STORAGE -

Batteries

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Inverter Battery

Hexa has lived up to the promise of delivering a reliable solution for the power outages, ensure productivity in the commercial environment and helped people have continuity and comfort in their lives.

Solar Battery

X-12V-200AH

Hexa has launched its solar-flooded tubular mono-bloc batteries designed to offer reliable, consistent and low maintenance power for renewable energy requirements. These batteries can be subject to deep cycle applications and minimum maintenance in rural and power-deficit areas.



VRLA/SMF Battery

Hexa Sealed Maintenance-Free (SMF) Batteries are designed to offer reliable, consistent and low maintenance power for back up power and UPS applications. These batteries can be subject to deep cycle applications and minimum maintenance in areas experiencing frequent power outages.

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Traction Battery/ LifePO4



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A new range of traction batteries from Lithium Power has seen the light of the day after going through rigorous R&D and multiple successful test runs. These batteries are custom-made to be used in forklifts, electric golf carts, riding floor scrubbers and other electric vehicles. LifePo4 is specially designed for solar and industrial use with IFR 32700, 4S4P cells.

SOLAR PRODUCTS -

Hybrid Inverters

Lithium Power Hybrid Inverters are High Performance, Pure Sine Wave Technology using PWM Intelligent Battery charging for longer life of the battery. Loaded with consumer-friendly safety features, these inverters are poised to lead the market in this segment.







Lithium Power MPPT-based solar PCU systems are state-of-the-art solutions catering to a large variety of applications involving solar solutions. These PCUs clubbed with our long-life batteries create the perfect solution for customers seeking value for money in solar-based solutions.

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PV Panels

These high-quality / high-performance modules are suitable for power generation, while being tested visually, mechanically and electrically as per the standard test conditions applicable worldwide.

AUTO BATTERIES -

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Auto Battery JIS Standard

The Lithium Power battery is designed to take on the vagaries of nature, the rough road conditions, the extreme weather conditions and the ever increasing demand for new generation vehicles. 32 Ah –200 Ah



Auto Battery DIN Standard

The Lithium Power battery has been made to take on the vagaries of nature, the rough road conditions, the extreme weather and the ever increasing demand of the new generation vehicles. DIN 44 –DIN 170



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Commercial Vehicle Range

Lithium Power has especially been made keeping in mind the requirements of commercial vehicles. The maintenance-free batteries overcome the challenges of rough roads, varied climatic conditions and different usages to give consistent performance over its life. 100 Ah –200 Ah

In-house Pure Lead Alloy

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We are amongst the few Indian manufacturers with an integrated unit with lead processing inside the manufacturing unit. Pure Lead is processed with the aid of our advanced facilities. Highly renowned for the purity of 99.98%, our array finds wide application in the industry and is extensively used by manufacturers of Batteries, Pigments, Chemicals, Stabilizers and Solder.



FUTURE ENERGY -

Mr. Ananta Jena

An old industry stalwart, he is an institution in himself with more than three decades of experience in Manufacturing, Production and R&D. Highly passionate & focused towards the sector, he has been associated with EXIDE, LUMINOUS, LIVGUARD, EASTMAN, etc.





Future Energy is one such group that is seriously pursuing the concept of renewable energy. Through its foresighted policies and a vast portfolio, today it is one of the largest manufacturers of storage and renewable energy products in India.

The impressive portfolio includes Solar Tubular, AGM, SMF VRLA, Gel, Automotive and Lithium Solutions. It is one of few 100% integrated battery manufacturing units in North India, equipped with state-of-the-art machinery, cutting-edge technology and the most innovative test equipment like JIBO PDC, SOVEMA Oxide Mill, Taiwan Chargers and automatic lithium assembly line from China. The company boasts of a production capacity of 30,000 Tubular, 100,000 Car /AGM batteries every month.





WHY HEXA Solar Tubular batteries are advanced against the contemporary brands:



CYCLE LIFE:

HEXA Solar Tubular Batteries are designed to have a high cycle life, typically in the range of 1250-1500 cycles at 80% DoD This means they can undergo more charge/discharge cycles before they begin to degrade and lose their capacity to hold a charge compared to old and stable batteries

ENERGY DENSITY:

HEXA Solar Tubular Batteries may use advanced materials and manufacturing techniques to increase their energy density, resulting in a higher energy output per unit of weight or volume. Higher energy density means that the battery can store more energy per unit of weight or volume, making it more efficient and compact.



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EFFICIENCY:

HEXA Solar Tubular Batteries are designed to be highly efficient, with low self-discharge rates and high charge acceptance. This means that they can store more energy and lose less energy over time, resulting in longer service life and better performance.



DURABILITY:

HEXA Solar Tubular Batteries are designed to be highly durable, with rugged construction and resistance to harsh operating conditions such as extreme temperatures, humidity, and vibration. This makes them more reliable and long-lasting compared to older batteries.



SAFETY:

HEXA Solar Tubular Batteries incorporate improved safety features such as built-in protection against overcharging, short circuits, and overheating. These features help to prevent accidents and protect the battery from damage, making it safer and more reliable for use in solar power systems.



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LiFePO₄ SL-WSe ries



Product Snapshot

- 6000 cells cycle times, 5 years warranty,10+years life design
- Power wall design, space saving design
- High density, small size and weight
- Big charge/discharge current up to 100A/200A, suitable for solar storage system
- LCD display with communication port(CAN/RS485/RS232) Multi-protection
- Optional smart BMS can communicate with different brand of Hybrid Solar Inverter

LiFePO SL-W Series 100AH-200AH

MODEL	51.2V100AH	51.2V200AH	51.2V200AH		
Case design	Stand by the wall	Hang on the wall	Stand by the wall		
Battery Type	LiFePO₄	LiFePO₄	LiFePO₄		
Nominal Battery Model	51.2V100AH	51.2V200AH	51.2V200AH		
Nominal Capacity(25 , 0.2C)	5120Wh	10240Wh	9421.8Wh		
Battery cell brand	EVE	EVE	SVOLT		
voltage range (Vdc)	40~58.4V	40~58.4V	40~58.4V		
Float Charge Voltage(Vdc)	55.2V	55.2V	55.2V		
Max Continuous Discharge Current (A)	100A	100A	100A		
Maxpuse discharge current (A)	200A5Sec.	200A 5Sec.	200A 5Sec.		
Max Continuous charge current (A)	50A	50A	50A		
Cycle life,+25 , 0.2C %100D0D	>6000 Cycles	>6000 Cycles	>6000 Cycles		
Terminal	M8				
Storage temperature	-20°C ~45°C				
Storage duration	3 months at 25°C				
Safety standard	UN38.3 MSDS				
IP degree	IP20				
Communication function	onCAN/RS485/RS232,standard BMS with mul ti ple Inverters Communica ti on protocol.				
PROTECTION					
Protection	Over current protection, over discharge protection, short circuit protection, overcharge protection,				
AMBIENT					
WorkingTemperature	Discharge: -20 °C∼ +65°C Charge: 0 °C ~ +45°C				
Humidity	0-95 % (no condensation)				
Dimension,DxWxH(mm)	460*195*642	460*235*860	460*180*872		

LP-SSP9335C Series

High power 3 phase Hybrid Inverter



Product Snapshot

Model: 10-300kW Nominal Voltage: 400VAC Frequency Range: 50Hz/60Hz Output Power factor: 0.8lagging~0.8leading

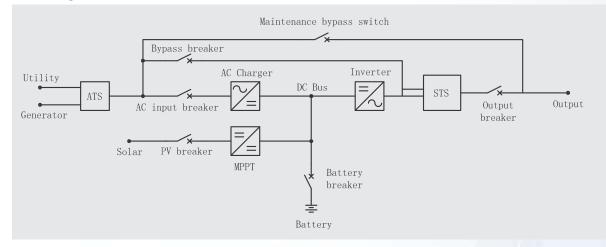


LEADING LEADING EDGE TECHNOLOGY

- Pure sine wave output
- 3 phase hybrid inverter battery, load, grid, solar connection all supported
- Programmable operation mode peak-shaving, back-up, use the system however you want it
- Seamless transfer Uninterruptable power supply guaranteed

- Dry contact output Supports remote control of DG
- Support PV+AC mode
- Can work without battery
- Optional ATS Auto matic switching between utility and generator

Block Diagram



High Power 3 Phase Hybrid Inverter

LP-SSP9335C Series High power 3 phase Hybrid Inverter

Datasheet	SSP9335C 10	SSP9335C 20	SSP9335C 30	SSP9335C 40	SSP9335C 50	SSP9335C 60
Rated power	9kW	18kW	27kW	36kW	45kW	54kW
AC OUTPUT						
Rated voltage			400VAC	3W+N+PE		
Rated current	13.0A	26.1A	43.5A	52.2A	65.2A	78.3A
Rated frequency			50/6	60Hz		
Voltage range			360V	- 440V		
Frequency			50/6	50Hz		
PF			0.8lagging	r~0.8leading		
THDV			≤2%I	inear		
Overload capability			110%-10 mir	ns 120%-1 min		
МРРТ	•					
Max PV Open-circuit voltage			850	VDC		
PV MPPT voltage range			288VDC	C-512VDC		
Recommended PV power	11.52kWp	29.12kWp	29.12kWp	41.60kWp	58.24kWp	66.56kWp
Max. charging power	11.52kW	29.12kW	29.12kW	41.60kW	58.24kW	66.56kW
Max. charging current	30A	70A	70A	100A	140A	160A
Number of MPPT	1	1	1	1	2	2
Battery voltage range	360-480V(Default : 384V)					
General Information						
Protection degree		IP20				
Environment temperature	-25 °C - +55 °C					
Cooling	Forced-air					
Relative humidity	0~95% non-condensing					
Maximum altitude	6000m (derate over 1000m)					
Build-in transformer	yes					
Transfer between on/o ffgrid	≤4ms					
Communication						
Display	LCD					
Communication interface	RS485/CAN					

Product specifications are subject to change without further notice . $\ensuremath{\mathsf{SSI20-0000011-17}}$

High Power 3 Phase Hybrid Inverter

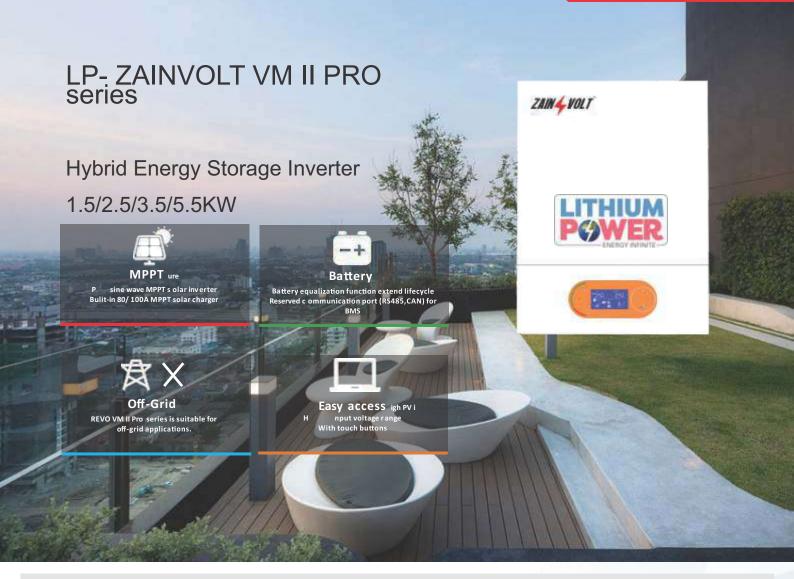
LP-SSP9335C Series High power 3 phase Hybrid Inverter

Datasheet	SP9335C 80	SSP9335C 100	SSP9335C 120	SSP9335C 150	SSP9335C 200	SSP9335C 300	SSP9335C 400
Rated power	72kW	90kW	108kW	135kW	180kW	270kW	360kW
AC OUTPUT	· · · · · · · · · · · ·						
Rated voltage			4	00VAC 3W+N+F	ΡE		
Rated current	104.3A	130.4A	156.5A	195.7A	260.9A	391.3A	521.7A
Rated frequency		•	·	50/60Hz	•	•	
Voltage range				360V - 440V			
Frequency				50/60Hz			
PF			0.8	8lagging~0.8lead	ling		
THDV				≤2%linear			
Overload capability			110%	%-10 mins 120%-	-1 min		
МРРТ							
Max PV Open-circuit voltage)			850 VDC			
PV MPPT voltage range			:	288VDC-512VD0	C		
Recommended PV power	83.20kWp	99.84kWp	116.48kWp	166.40kWp	208.00kWp	291.20kWp	374.40kWp
Max. charging power	83.20kW	99.84kW	116.48kW	166.40kW	208.00kW	291.20kW	374.40kW
Max. charging current	200A	240A	280A	400A	500A	700A	900A
Number of MPPT	2	3	4	5	5	7	7
Battery voltage range			360	-480V(Default : 3	384V)		
General Information							
Protection degree		IP20					
Environment temperature	-25 °C - +55 °C						
Cooling	Forced-air						
Relative humidity	0 ~95% non-condensing						
Maximum altitude	6000m (derate over 1000m)						
Build-in transformer	yes						
Transfer between on/o ffgrid	≤4ms						
Communication							
Display	LCD						
Communication interface				RS485/CAN			

Product specifications are subject to change without further notice . $\ensuremath{\mathsf{SSI20-0000011-17}}$



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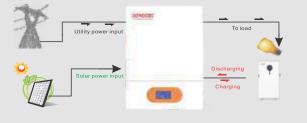
W ith battery connected

W ithout battery connected

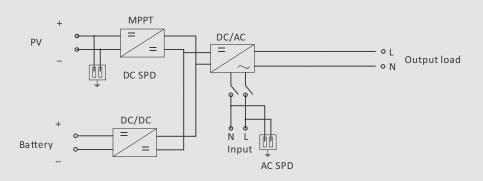
Utility power input

ZAIN 4 VOLT

To load



S chematic diagram



OFF GRID INVERTER

Technical Specification	ZAINVOLT VM II PRO				
Rated Power	1500VA/1500W	2500VA/2500W	3500VA/3500W	5500VA/5500W	
ACINPUT					
Voltage	230VAC				
Selectable Voltage Range	170	-280VAC (For Personal Compute	ers);90-280 VAC (For Home	Appliances)	
Frequency Range		50Hz/60 Hz (A	(uto sensing)		
ACOUTPUT					
AC Voltage Regulation (Battery Mode)		230VAC	± 5%		
Surge Power	3000VA	5000VA	7000VA	11000VA	
Efficiency(Peak)		up to 93	3.5%		
Transfer Time		10ms (For Personal Compute	rs);20ms(For Home Appliar	ces)	
Waveform	Pure sine wave				
BATTERY					
Battery Voltage	12VDC	24VD	С	48VDC	
Floating Charge Voltage	13.5VDC	27VDC		54VDC	
Overcharge Protection	16VDC	6VDC 33VDC 63VD			
SOLAR CHARGER & AC CHARGER					
Maximum PV Array Open Circuit Voltage		500VI	00		
Maximum PV Array Power	2000W	3000W	4500W	5500W	
MPPT Range @ Operating Voltage	90~450	90~450VDC 60~450VDC		с	
Maximum Solar Charge Current	80A		100A		
Maximum AC Charge Current	60A		80A		
Maximum Charge Current	80A		100A		
GENERAL PARAMTER					
Operating Temperature		- 10°C to	50°C		
Relative humidity	5% to 95% Relative Humidity (Non-condensing)				
Dimensions D x W x H (mm)	348*270*95		400*300	*115	
Net Weight(KG)	4 5		8.5	9	
DISPLAY AND COMMUNICATION					
Communication Interface	Standard: Rs232; Optional:CAN&RS485				
Safety standard	EN/IEC 62109-1,EN/IEC 62109-2				

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DIFFERENCE BETWEEN DIFFERENT TYPES OF BATTERIES

Solar Tubular Batteries	AGM SMF Batteries	Lithium Solar Batteries
ADVANTAGES: Durability: They are designed to withstand extreme temperatures and have a longer lifespan compared to other lead-acid batteries. Low maintenance: They require less maintenance than other lead-acid batteries. Cost: They are generally less expensive than AGM Gel and Lithium batteries. Easy to recycle: They are made using lead, which is a recyclable material.	ADVANTAGES: Maintenance-free: They require no maintenance throughout their lifespan. High energy density: They have a higher energy density compared to Solar Tubular Lead Acid batteries. Leak-proof: They are sealed, which means they are leakproof and can be installed in any orientation.	ADVANTAGES: High energy density: They have the highest energy density compared to Solar Tubular Lead Acid and AGM Gel batteries, which means they require less space to store the same amount of energy. Lightweight: They are the lightest among the three types of batteries. Long lifespan: They have a longer lifespan compared to Solar Tubular Lead Acid and AGM Gel batteries.
DISADVANTAGES: Heavy: They are heavier than AGM Gel and Lithium batteries. Lower energy density: They have lower energy density compared to Lithium batteries, which means they require more space to store the same amount of energy.	DISADVANTAGES: Expensive: They are more expensive than Solar Tubular Lead Acid batteries. Sensitive to overcharging: They are sensitive to overcharging, which can significantly reduce their lifespan.	DISADVANTAGES: Expensive: They are the most expensive among the three types of batteries. Sensitive to temperature: They are sensitive to high temperatures, which can reduce their lifespan. Difficult to dispose of: They contain toxic materials that can be difficult to dispose of safely.

SOLAR TUBULAR BATTERIES V/S LITHIUM SOLAR BATTERIES

Solar tubular batteries and lithium-ion batteries both have their advantages and disadvantages, and the choice between them depends on various factors such as cost, application, and performance requirements. Here are some benefits of solar tubular batteries over lithium batteries:

DURABILITY: Solar tubular batteries are designed to withstand extreme temperatures, making them more durable than lithium-ion batteries. They are also less susceptible to damage from deep discharges, which can prolong their lifespan.

LOW MAINTENANCE: Solar tubular batteries require less maintenance than lithium-ion batteries. They are designed to be more robust and resistant to wear and tear, which means that they can last longer without needing to be replaced.

COST: Solar tubular batteries are generally less expensive than lithium-ion batteries, making them a more affordable option for many applications. They also have a lower cost of ownership due to their longer lifespan and lower maintenance requirements.

ENVIRONMENTAL IMPACT: Solar tubular batteries are more environmentally friendly than lithium-ion batteries. They are made using lead-acid, which is a recyclable material, and can be recycled at the end of their useful life. Lithium-ion batteries, on the other hand, are more difficult to recycle, and their production requires the extraction of rare and environmentally damaging materials.

CONCLUSION: However, it's worth noting that lithium-ion batteries have their own benefits. They are lightweight, have a higher energy density, and are more efficient than solar tubular batteries. Ultimately, the choice between the two types of batteries depends on the specific application and the user's preferences and requirements.

Lead	Acid	Tubu	lar
Loud	71010	Tubu	a

Traditional lead-acid batteries use a liquid electrolyte, while tubular gel batteries use a gel electrolyte. Traditional lead-acid batteries are less expensive than tubular gel batteries with a higher lifespan and are well-suited for deep discharge applications. They also require low maintenance, as the liquid electrolyte can evaporate over time, leading to a loss of performance if the electrolyte level is not regularly checked and topped up with distilled water.

Tubular Gel

Tubular gel batteries are a type of lead-acid battery that use a gel electrolyte instead of a liquid. The gel electrolyte is thicker and more viscous than the liquid electrolyte used in traditional lead-acid batteries, which makes them more resistant to vibration and shock. Tubular gel batteries are also known for their long cycle life and deep discharge capabilities, which make them a popular choice for off-grid solar power applications. Tubular gel batteries are generally less expensive than lithium batteries and are better suited for applications where deep discharges and long cycle life are important. However, they are also heavier and require more maintenance than lithium batteries.

Lithium

Lithium batteries, on the other hand, use lithium-ion technology to store energy. They are known for their high energy density, which means they can store more energy in a smaller and lighter package than other battery types.

Lithium batteries also have a longer lifespan than lead-acid batteries and can be charged and discharged more quickly. This makes them a popular choice for grid-tied solar power systems and for applications where weight and space are at a premium. Lithium batteries are more expensive but offer higher energy density, longer lifespan, and are generally maintenance free.

They are better suited for applications where weight and space are at a premium and where fast charging and discharging are important.

COMMON PROBLEMS OF SOLAR TUBULAR BATTERIES AND THE SOLUTION

Solar tubular batteries are commonly used in solar power systems, and some common complaints related to these batteries include:

1. Short battery life: If the battery is not maintained properly or is used beyond its recommended capacity, its life span can be considerably shortened.

Solution- The life of a tubular battery can be affected by various factors, such as improper usage, incorrect charging, and environmental conditions. Here are some solutions to increase the life of a tubular battery:

- a. Use the correct charger: Make sure to use a charger that is compatible with the tubular battery and has the correct charging specifications. Using an incorrect charger can lead to overcharging or undercharging, which can reduce the battery life.
- b. **Monitor charging habits:** Avoid overcharging or undercharging the battery. Follow the manufacturer's recommended charging guidelines to ensure optimal battery performance.
- c. **Maintain proper electrolyte levels:** Check the electrolyte level regularly and maintain the proper level. Low electrolyte levels can cause the battery to dry out, which can lead to a shorter battery life.
- d. Keep the battery clean: Dirt and dust can accumulate on the battery terminals, which can cause a poor connection and reduce the battery life. Clean the battery terminals regularly to maintain proper contact.
- e. Avoid high temperatures: High temperatures can cause the battery to degrade faster. Store the battery in a cool and dry place to extend its life.
- f. **Perform regular maintenance:** Schedule regular maintenance checks to ensure that the battery is in good condition. Replace damaged cells, clean the terminals, and perform other necessary maintenance tasks to prolong the battery life.

By following these solutions, you can help to extend the life of your tubular battery and ensure optimal performance. If you are unsure about how to maintain your tubular battery, consult a professional for assistance.

2. Low charging efficiency: Solar tubular batteries can lose their charging efficiency over time due to sulfation, which occurs when sulfuric acid in the battery reacts with the lead plates.

Solution- Low charging efficiency in tubular batteries can be caused by sulfation, which is the buildup of lead sulfate crystals on the battery plates. This buildup reduces the battery's ability to hold a charge and can ultimately lead to battery failure. To improve the charging efficiency of a tubular battery, you can try the following solutions:

- a. **Equalization charging:** This involves charging the battery at a higher voltage than normal for a short period of time to break down the sulfate crystals and restore the battery's capacity. However, this should be done carefully to avoid overcharging or damaging the battery.
- b. **Desulfation devices:** These are electronic devices that use high-frequency pulses to break down the sulfate crystals on the battery plates. They can be connected to the battery during charging to improve the charging efficiency and extend the battery life.

- c. **Battery maintenance:** Regular maintenance of the battery, including cleaning the terminals and checking the electrolyte level, can help to prevent sulfation and improve the overall performance of the battery.
- d. **Proper usage:** Proper usage of the battery, such as charging it before it reaches a low state of charge and avoiding over-discharging, can help to prevent sulfation and improve the overall performance of the battery.

It's important to note that these solutions may not work for all cases of low charging efficiency in tubular batteries. If the battery is severely damaged or has reached the end of its life span, it may need to be replaced.

3. Overheating: If the battery is not installed or used properly, it can overheat and cause damage to the internal components.

Solution- Overheating in a tubular battery can be caused by a number of factors such as overcharging, high ambient temperatures, insufficient ventilation, or a malfunctioning charging system. Overheating can damage the internal components of the battery and can lead to reduced battery life or even failure.

Here are some solutions that can help prevent overheating of a tubular battery:

- a. **Proper ventilation:** Ensure that the battery is installed in a well-ventilated area. This will help dissipate heat and reduce the risk of overheating. Avoid placing the battery in an enclosed or confined space.
- b. **Temperature regulation:** Keep the battery in a cool and dry location. Avoid exposing the battery to direct sunlight or high ambient temperatures, which can cause the battery to overheat.
- c. **Proper charging:** Charge the battery using a charger that is compatible with the battery and follow the manufacturer's recommended charging instructions. Overcharging the battery can cause it to overheat, so it's important to use a charger with the right voltage and current rating.
- d. **Maintenance:** Regularly check the battery for signs of damage or corrosion, and clean the terminals to ensure good connectivity. Damaged or corroded terminals can cause the battery to overheat.
- e. **Replace the battery:** If the battery is damaged or has reached the end of its life span, it should be replaced to prevent the risk of overheating and other potential hazards.

It's important to note that overheating can be a serious issue and should be addressed promptly to avoid damage to the battery or surrounding equipment.

4. Leakage: If the battery is damaged or not maintained properly, it can leak acid, which can damage nearby equipment and pose a safety hazard.

Solution- Leakage in a tubular battery can be caused by damage to the battery casing or terminals, or by overfilling or underfilling the battery with electrolyte solution. Battery leakage can cause damage to the surrounding equipment or pose a safety hazard, so it's important to address the issue promptly.

HERE ARE SOME SOLUTIONS THAT CAN HELP PREVENT BATTERY LEAKAGE:

- 1. Proper maintenance: Regularly check the battery casing and terminals for signs of damage, corrosion, or leakage. Cleaning the terminals and ensuring proper connectivity can also help prevent leakage.
- 2. Proper electrolyte level: Ensure that the battery is filled with the correct amount of electrolyte solution. Overfilling or underfilling the battery can cause leakage, so it's important to follow the manufacturer's recommended guidelines for filling the battery.
- 3. Proper installation: Ensure that the battery is installed in a secure and stable location. Avoid placing the battery in a location where it can be easily knocked over or damaged.
- 4. Replace damaged batteries: If the battery casing or terminals are damaged, or if the battery has reached the end of its life span, it should be replaced promptly to avoid the risk of leakage and other potential hazards.

It's important to note that battery leakage can be a serious issue and can cause damage to the surrounding equipment or pose a safety hazard. If you notice any signs of leakage from your tubular battery, it's important to address the issue promptly and take appropriate measures to prevent further damage or hazards.

5. Corrosion: Corrosion can occur on the battery terminals and connectors, which can affect the performance of the battery and cause it to fail prematurely.

Solution- Corrosion on the terminals and connectors of a tubular battery can reduce the battery's performance and can lead to premature failure. Corrosion is typically caused by exposure to moisture or high humidity levels, or by a chemical reaction between the battery terminals and the surrounding environment.

Here are some solutions that can help prevent corrosion on a tubular battery:

- a. **Proper maintenance:** Regularly check the battery terminals and connectors for signs of corrosion or damage. Clean the terminals and connectors using a mixture of baking soda and water, and then rinse them thoroughly with clean water. This will help remove any corrosion or buildup on the terminals.
- b. **Apply anti-corrosion coating:** Atier cleaning the terminals and connectors, apply an anti-corrosion coating to protect them from moisture and other environmental factors. This coating can help prevent future corrosion and extend the life of the battery.
- c. **Proper installation:** Ensure that the battery is installed in a dry and well-ventilated location. Avoid placing the battery in a location where it is exposed to high humidity or moisture.
- d. Use the right tools: When connecting or disconnecting the battery terminals, use the appropriate tools and ensure that the connections are tight and secure. Loose connections can cause arcing, which can lead to corrosion and damage to the terminals and connectors.
- e. **Replace damaged batteries:** If the battery terminals or connectors are severely corroded, or if the battery has reached the end of its life span, it should be replaced promptly to avoid the risk of damage or hazards.

It's important to note that proper maintenance and care can help prevent corrosion on a tubular battery. If you notice any signs of corrosion or damage on your battery, it's important to address the issue promptly to prevent further damage and maintain the battery's performance.

6. Voltage fluctuations: Inconsistent voltage output can occur if the battery is not able to hold a charge properly, which can affect the performance of the connected equipment.

Solution- Voltage fluctuation in a tubular battery can be caused by a variety of factors, including overcharging, undercharging, sulfation, and other issues. Here are some solutions to address voltage fluctuation in a tubular battery:

- a. **Check the charging system:** Ensure that the charging system is working properly and providing a consistent charge to the battery. A faulty charger or voltage regulator can cause voltage fluctuations.
- b. **Use a battery desulfator:** If sulfation is causing the voltage fluctuation, a battery desulfator can help to break down the sulfation and restore the battery's performance.
- c. **Check the electrolyte level:** Make sure that the electrolyte level in the battery is at the appropriate level. Low electrolyte levels can cause voltage fluctuations.
- d. **Maintain proper charging habits:** Avoid overcharging or undercharging the battery. Follow the manufacturer's recommended charging guidelines to ensure optimal battery performance.
- e. **Replace damaged cells:** If one or more cells in the battery are damaged, it can cause voltage fluctuations. Replace the damaged cells to restore the battery's performance.
- f. **Use a voltage stabilizer:** If voltage fluctuations persist, consider using a voltage stabilizer to regulate the voltage and protect the battery from damage.

It is important to address voltage fluctuations promptly to prevent damage to the battery and ensure optimal performance. If you are unsure about how to address voltage fluctuations in your tubular battery, consult a professional for assistance.

To avoid these complaints, it is important to follow the manufacturer's guidelines for installation, maintenance, and usage of the solar tubular battery. Additionally, regular maintenance and monitoring of the battery can help to identify and address any potential issues before they become more serious.

AWARDS & ACCOLADES



Recognised as a 2-Star Export House

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